

GP PRIME 209

EPOXY PRE-FABRICATION PRIMER

Description

Two-component iron oxide epoxy pre-fabrication primer, which offers good cutting performance as well as being weld able

Recommended Use

As a pre-fabrication primer for the steel during fabrication and assembly. Good cutting performance.

Physical Data

COLOUR	: Red
FINISH	: Matt
SOLIDS BY VOLUME	: 25 ± 2%
THEORETICAL SPREADING RATE	: 10.00 sq.mt /lt at recommended DFT of 25 μ
FLASH POINT	: Base : Above 23°C Hardener : Above 23°C
DRYING CHARACTERISTICS (At 30°C & 65% Relative Humidity)	: SURFACE DRY : 2 minutes DRY TO HANDLE : 10 minutes FULL CURE : 7 days
SHELF LIFE	: Base: 6 months Hardener: 6 months

Surface Preparation

Abrasive blasting to Sa 2 1/2 Swedish Standards is the best method of surface preparation. In case blasting is not possible, then the surface of steel should be cleaned to St-2/St-3 std. The surface should be absolutely dry, moisture and oil free before primer application

Application Data

MIXING RATIO	: Base : Hardener (As per our recommendation)
APPLICATION	: By Brush / By Conventional Spray / By Airless Spray
THINNER	: Type 002
POT LIFE at 30°C	: Minimum 16 hours at 30°C
RECOMMENDED DFT	: 20 - 25 μ .
OVERCOATING INTERVAL	: MIN : 8 hrs. MAX : Indefinite
COMPATIBILITY	: Can be over coated with Epoxy, PU, Chlorinated rubber and Oleo-resinous topcoats.

Application Method

Stir the Base part thoroughly. Mix the base and hardener in the recommended ratio by volume. Stir the mix thoroughly to attain homogeneity. Allow the mixture to stand still (maturation) for about 10 minutes to initiate the reaction. Add Thinner Type 002 into the mix, depending on application method, and stir thoroughly for few minutes. Strain the paint through Nylon filter cloth and apply uniformly over the surface. All equipments used for above should be properly cleaned.



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Application: By Conventional Spray / By Airless Spray

For Conventional Spray application :

Thinner : Type 002

Addition : 2-5%

Nozzle Orifice: 1.2 - 1.4 mm

Nozzle Pressure: 40-70 p.s.i.

For Airless Spray application :

Thinner : Type 002

Addition : Max 2%, if required.

Nozzle Orifice : 0.46 - 0.79

Nozzle Pressure : 1250 p.s.i. min

Additional Information

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following section of Grand Polycoats latest Data manual:

- Guide to Product Data Sheet
- Surface Preparation Details
- Paint Application Details
- MSDS

Notes

1. Do not apply paint when temperature falls below 10°C or rises above 50°C and when Relative Humidity is above 85%. Do not apply during rain, fog or mist. Surface temperature must always be minimum of 3°C above Dew point.
2. Brushes and spray equipment should be cleaned with GP's recommended thinner, otherwise equipment is liable to be damaged.
3. DFT variation can be obtained by change in application method / thinning ratio. Contact Grand Polycoats' representative for further assistance.
4. Shelf life indicated is minimum for this Product in sealed condition and it is subject to re-inspection thereafter. Individual component is required to be stored in cool, dry and covered condition, away from heat and ignition.

Health & Safety

This is a solvent based paint and care should be taken to avoid inhalation of spray mist or vapour as well as contact between the wet paint and exposed skin or eyes.

Limitation of Liability

To the best of our knowledge, the technical data in our literature are true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained herein. We make no other warranty or guarantee of any kind, express or implied, including merchantability and fitness for particular purpose. Liability, if any, is limited to replacement of the product or refund of the purchased price. Labour or cost of labour and other consequential damages are hereby excluded.



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