

GP BOND 147 AG

ALIPHATIC POLYURETHANE TOP COAT

Description

Two-component Air Drying Aliphatic Polyurethane topcoat with anti graffiti properties.

Recommended Use

It is recommended as a topcoat over suitable Epoxy and PU primer for application on steel surface. It is available in various shades and finish for imparting excellent aesthetics owing to its special UV resistance properties with excellent anti graffiti properties.

Physical Data

COLOUR	: Assorted shades.
FINISH	: Glossy / Semi-glossy / Matt
SOLIDS BY VOLUME	: 50 ± 3% (Depends On shade)
THEORETICAL SPREADING RATE	: 14.28 sq.mt /ltr @ recommended DFT of 35 μ
FLASH POINT	: Base : Above 23°C Hardener : Above 23°C
DRYING CHARACTERISTICS (At 30°C & 65% Relative Humidity)	: SURFACE DRY : 90 - 120 minutes HARD DRY : Overnight. FULL CURE : 7 Days
SHELF LIFE	: BASE : 6 months HARDENER : 6 months

Surface Preparation

For unicoat application, the surface of AL and GI should be free from oil and grease and emery scuffed before application of topcoat. If applied in system as a topcoat, the surface of primer or intermediate coats over which this product is applied as topcoat should be free from rust, oil, moisture, dust, dirt or any other contaminations. Aged epoxy coating should be roughened by emery paper grade 220 for better bonding.

Application Data

MIXING RATIO	: Base: Hardener (As per our recommendation)
APPLICATION	: By Brush / By Conventional Spray / By Airless Spray
THINNER	: Type 001 AG
POT LIFE	: 4 hours min at 30°C
RECOMMENDED DFT	: 30-40 μ.
OVERCOATING INTERVAL	: MIN : 8 hours MAX : 24 hours
COMPATIBILITY	: Can be applied over Epoxy and Polyurethane primers, intermediate coats and topcoats.

Application Method

Stir the Base part thoroughly. Mix the base and hardener as per our recommended ratio, by volume. Stir the mix thoroughly to attain homogeneity. Add Thinner Type 001 AG into the mix, if required, depending on application method, and stir thoroughly for few minutes. Allow the mixture to stand still (maturation) for about 10 minutes to initiate the reaction. Strain the paint through Nylon filter cloth of 400 mesh size and apply uniformly over the surface. All equipments used for above should be properly cleaned.



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Application: By Conventional Spray / By Airless Spray

Generally no thinner is required for Brush application, however under adverse environmental conditions about 5% of thinner, by volume, can be added. Apply uniformly in criss-cross manner and ensure there are no misses. Use quality brushes for paint application.

For Conventional Spray application:

Thinner : 001 AG

Addition : 5 - 15%

Nozzle Orifice : 1.2 - 1.4 mm

Nozzle Pressure : 40-70 p.s.i.

For Airless Spray application:

Thinner : 001 AG

Addition : Max 5%, if required.

Nozzle Orifice : 0.28 mm

Nozzle Pressure : 1400-1800 p.s.i.

Additional Information

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following section of Grand Polycoats' latest Data manual :

- Guide to Product Data Sheet
- Surface Preparation Details
- Paint Application Details
- MSDS

Notes

1. Do not apply paint when temperature falls below 10°C or rises above 50°C and when Relative Humidity is above 85%. Do not apply during rain, fog, or mist. Surface temperature must always be minimum of 3°C above Dew point.
2. Spray equipment should be cleaned with GP's recommended thinner otherwise equipment is liable to be damaged.
3. Products with different volume solids are available on requests.
4. DFT variation can be obtained by change in application method / thinning ratio. Contact Grand Polycoats' representative for further assistance.
4. Shelf life indicated is minimum for this Product in sealed conditions and it is subject to re-inspection thereafter. Individual component is required to be stored in cool, dry and covered condition, away from heat and ignition.

Health & Safety

This is a solvent based paint and care should be taken to avoid inhalation of spray mist or vapours as well as contact between the wet paint and exposed skin or eyes.

Limitation of Liability

To the best of our knowledge, the technical data in our literature are true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained herein. We make no other warranty or guarantee of any kind, express or implied, including merchantability and fitness for particular purpose. Liability, if any, is limited to replacement of the product or refund of the purchased price. Labour or cost of labour and other consequential damages are hereby excluded.



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R : 01 / 06: 08 This supersedes all earlier versions of this product data sheet.