

GP TORC PRIMER

SPECIAL POLYMER BASED PRIMER

== Description

Single pack Air Drying Phenolic alkyd based primer.

== Recommended Use

This is an ideal protective primer for application on M.S. metal surface for OEM industries.

== Physical Data

COLOUR	: Red & Grey
FINISH	: Matt
SOLIDS BY VOLUME	: $40 \pm 3\%$
THEORETICAL SPREADING RATE	: 13.33 sq.mt /ltr at recommended DFT of 30μ
FLASH POINT	: Above 23°C
DRYING CHARACTERISTICS (At 30°C & 65% Relative Humidity)	: SURFACE DRY : 40 minutes max HARD DRY : 24 hours. FULL CURE : 7 Days
SHELF LIFE	: 6 months

== Surface Preparation

Abrasive blasting to minimum Sa 2 1/2 Swedish Standards is the best method of surface preparation or Phosphating of the surface is ideal. If it is not possible then the steel surface should be manually cleaned with brass wire brush, coarse emery paper, scraper, etc to remove rust, dust, loose old coating, oil, grease, and other foreign contaminants. Solvent wipe after surface preparation is must. The surface should be absolutely dry, moisture and oil free before primer application

== Application Data

APPLICATION	: By Brush / By Conventional Spray
THINNER	: Type 003 / 006
RECOMMENDED DFT	: $30 - 35\mu$.
OVERCOATING INTERVAL	: MIN : 8 hours MAX : Indefinite
COMPATIBILITY	: Not to be over coated with any Two-component product.

== Application Method

Stir the paint thoroughly. Add Thinner Type 003/ 006, if required, depending on application method, and stir vigorously for few minutes. Strain the paint through Nylon filter cloth and apply uniformly over the surface. All equipments used for above should be properly clean.

Generally no thinner is required for Brush application, however under adverse environmental conditions about 5-10 % of thinner, by volume, can be added. Apply single coat evenly in unidirectional and ensure the uniform application. Use quality brushes - Natural / Sable hair brush for paint application



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For Conventional Spray application:

Thinner: 003 / 006

Addition: 5 - 15%

Nozzle Orifice: 1.2 - 1.5 mm

Nozzle Pressure: 45 - 55 p.s.i.

Additional Information:

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following section of Grand Polycoats' latest Data manual :

- Guide to Product Data Sheet
- Surface Preparation Details
- Paint Application Details
- MSDS

Notes

1. Do not apply paint when temperature falls below 10°C or rises above 50°C, when Relative Humidity is above 85%. & During rain, fog or mist. Surface temperature must always be minimum of 3°C above Dew point.
2. Spray equipment should be cleaned with GP's recommended thinner otherwise equipment is liable to be damaged.
3. DFT variation can be obtained by change in application method / thinning ratio. Contact Grand Polycoats' representative for further assistance.
4. Shelf life indicated is minimum for this Product in sealed condition and it is subject to re-inspection thereafter. Individual component is required to be stored in cool, dry and covered condition, away from heat and ignition.

Health & Safety

This is a solvent based paint and care should be taken to avoid inhalation of spray mist or vapours as well as contact between the wet paint and exposed skin or eyes.

Limitation of Liability

To the best of our knowledge, the technical data in our literature are true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained herein. We make no other warranty or guarantee of any kind, express or implied, including merchantability and fitness for particular purpose. Liability, if any, is limited to replacement of the product or refund of the purchased price. Labour or cost of labour and other consequential damages are hereby excluded.



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